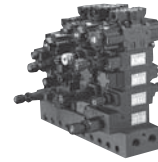


Modular Valve Series

5.2 to 79 gpm
3000, 3600, 5000 psi



Overview

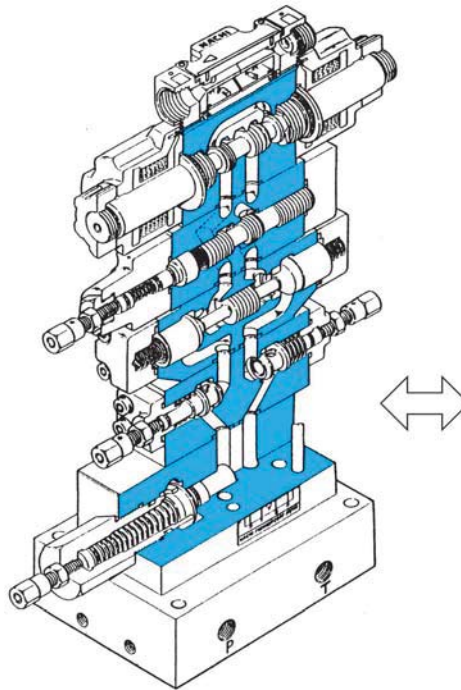
The modular valve is designed and engineered to integrate multiple hydraulic valve operations into a single unit, which eliminates the need for piping between valves and enables configuration of a

circuit using a single modular valve. The result is an innovative valve system whose energy and materials efficiency provide advantages in terms of

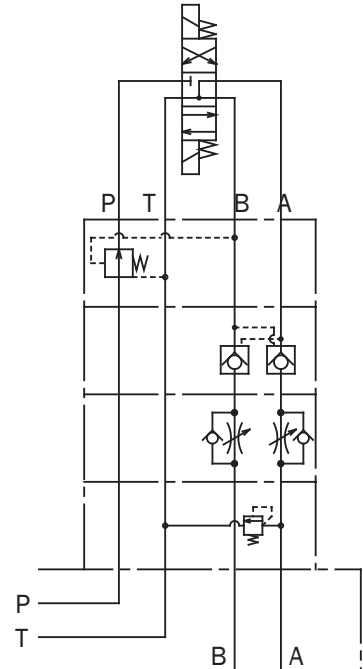
compact configuration, reliability, and more. The illustrations below show one example of a circuit configuration using this system.

Features

- 1 High pressure and high volume. Available maximum operating pressure operations are 3000, 3600, and 5000 psi, while maximum control flow rates are G01 13 gpm, G03 26 gpm, G04 79 gpm.
- 2 Ganging and bolting format allows for quick and easy circuit configuration as well as circuit changes and additions.
- 3 Compact module configurations greatly reduce space requirements.
- 4 Maintenance costs are also reduced because less piping and fewer couplings mean less need for acid rinsing and flushing of pipes.
- 5 Fewer fluid leak problems due to pipe resonance, noise, and loose couplings.
- 6 Circuit configuration is simple yet exact. Nameplates on the side of the valve show ISO codes that make it quick and easy to determine its performance.
- 7 A full lineup of models is available to meet a wide range of needs and circuit configurations: Model G01 (D03), G03 (D05), G04 (D07).



Integrated Structural Diagram



Integrated Circuit Diagram

Specifications

Name	Nominal Diameter (Size)	Maximum Working Pressure psi	Maximum Flow Rate gpm	Gasket Surface Dimensions	Possible Number of Ganged Valves (Note 2)
01 Series	1/8	3600 (Note 1)	13	ISO 4401-03-02-0-94	1 to 4
03 Series	3/8	3600 (Note 1)	26	ISO 4401-05-04-0-94	1 to 4
04 Series	1/2	5000	79	ISO 4401-07-06-0-94	1 to 3 (Note 3)

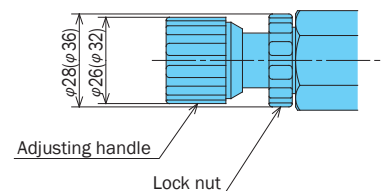
- Note) 1. The M35 Series is available as a 5000 psi maximum operating pressure version of the 01 and 03 Series. For details, see pages F92 and F93.
2. The number of ganged valves does not include solenoid valves.
3. Up to four valves can be ganged together if the maximum operating pressure is less than 3000 psi.

K Series Modular Valve

The valve shown in the photograph is available with nominal diameter 01 and 03 size adjusting bolts. Use the following format for specification.

Example: OCY-G01-W-Y-K-20

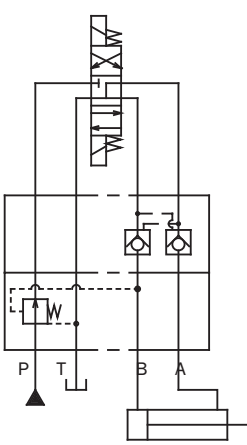
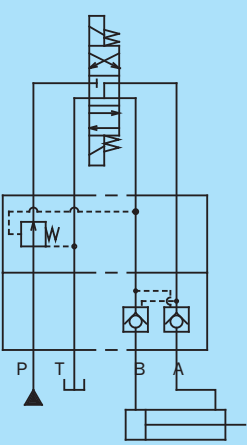
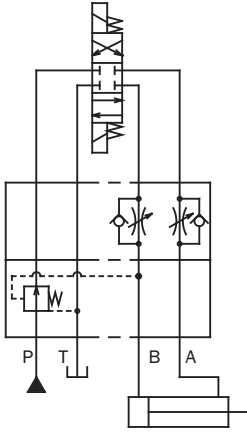
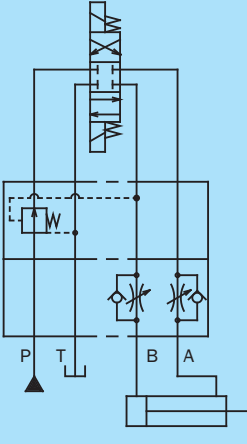
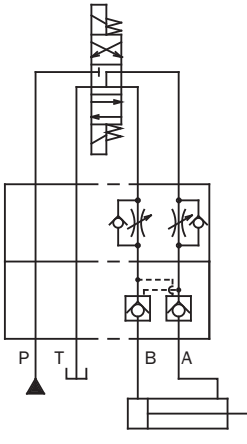
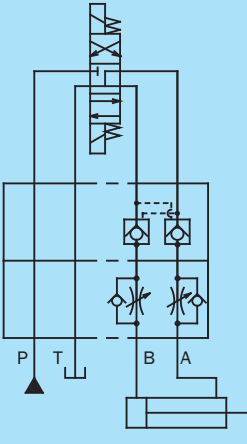
Auxiliary symbol
K: With handle



Dimensions in parentheses indicate nominal diameter 03.

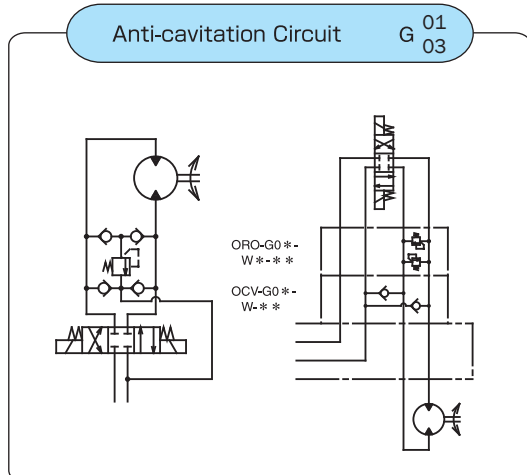
Precautions when Ganging Modular Valves

Note the following precautions when ganging modular valves together in the applicable example circuits.

Circuit Diagram	Description	Incorrect	Correct
Locking Circuit and Pressure Reducing Circuit	●Cylinder position not maintained ○Leaks occur because, during the pilot check, the line being maintained flows into the pilot line of the reducing valve.	Solenoid Pilot Operate Check Modular Valve (AB Line) Pressure Reducing Modular Valve (B Line) 	
Pressure Reduction Circuit with Speed Control	●Insufficient cylinder output and drop in speed ○Pressure increases due to the restrictor effect of the flow regulator. Since the pilot runs from that line, pressure reduction makes smooth operation impossible.	Solenoid Flow Regulator Modular Valve (A, B Line, Meter Out) Pressure Reducing Modular Valve (B Line) 	
Locking Circuit and Speed Control Circuit	●Cylinder knocking ○Pressure is increased by the restrictor effect of the flow regulator. That pressure moves the pilot check in the closed direction, which causes the valve to repeatedly open and close.	Solenoid Flow Regulator Modular Valve (A, B Line, Meter Out) Pilot Operate Check Modular Valve (AB Line) 	

Valve Ganging Configuration Examples

Anti-cavitation Circuit

G 01
03

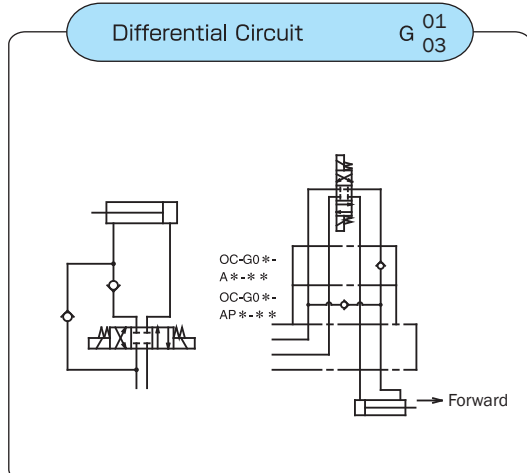
- Surge pressure is prevented by the inertia of the actuator, and cavitation by fluid being sucked in through the opposite port, which is in negative pressure, is prevented.

• Example Valve Model Numbers (G03)

Relief Valve ———— ORO-G03-W*-J50

Vacuum Check Valve ——— OCV-G03-W*-J50

Differential Circuit

G 01
03

- When the cylinder advances, the rod side return fluid returns to the P port and the pump discharge rate and confluence are advanced at high speed (differential).

• Example Valve Model Numbers (G03)

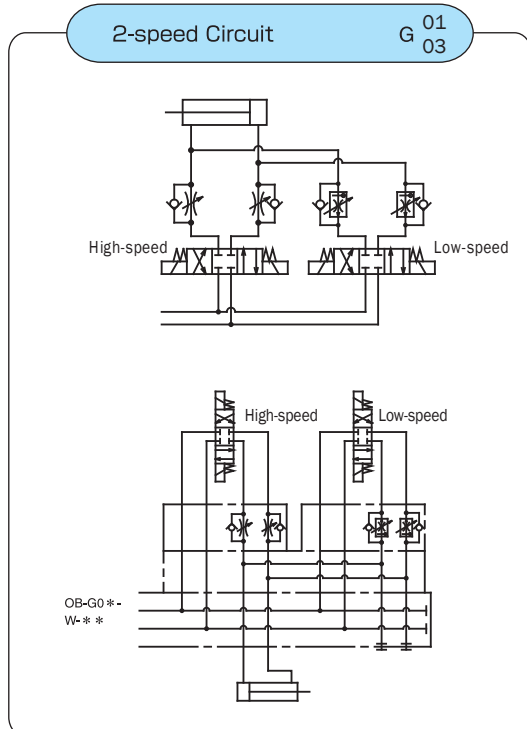
Check valve ———— OC-G03-A*-J50

Differential check valve ——— OC-G03-AP*-J50

Important:

Cylinder effective output is the rod surface area portion only.

2-speed Circuit

G 01
03

- This type of circuit allows variation between two actuator speeds. It prevents low-speed shock when the actuator starts up or stops, and it is used when the intermediate stroke is operated at high speed.

• Example Valve Model Numbers (G03)

2-speed Plate ———— OB-G03-W-(H)-J30

High-speed Flow Regulator Valve ——— OCY-G03-W-Y-J51

Low-speed Flow Control Valve ——— OCF-G03-W60-Y-J50

G01 Modular Valve Series

Type	Name	Valve Model Number	Pressure Adjustment Range (Check Valve Cracking Pressure) psi	Maximum Flow Rate gpm	JIS Symbol	Height in	Weight lbs	Catalog Page
Solenoid Valves	Solenoid Valve	SS-G01-**-R**-31 SA-G01-**-**-31		13				D-4 D-16
Pressure Control Valves	Relief Valves (Balance Type)	OR-G01-P 1/3-20	1: 145 to 1000 3: 500 to 3600	13		1.57	3.3	F-10
		-W 1/3-20			5.0			
		-A 1/3-21			3.5			
		-B 1/3-21						
	Brake Valves (Direct Type)	ORO-G01-W 1/3-20	1: 115 to 1000 3: 500 to 3600	5.2		1.57	3.3	F-16
		-A 1/3-20			3.0			
		-B 1/3-20						
	Direct Relief Valves (Direct Type)	ORD-G01-W 1/3-20	1: 115 to 1000 3: 500 to 3600	5.2		1.57	3.3	F-20
		-A 1/3-20			3.0			
		-B 1/3-20						
	Reducing Valves (Direct Type)	OG-G01-P C 1-21 2 2	C: 20 to 500	13		1.57	2.8	F-25
		C 1-21 2 2	1: 115 to 1000					
		C 1-21 2 2	2: 500 to 3000					
	Balance Type Reducing Valves	OGB-G01-P C 1-20 3 3	C: 20 to 500	10.5		1.57	4.1	F-32
		-A 1-20 3 3	1: 115 to 1000					
		-B 1-20 3 3	3: 500 to 3000					
	Reducing Valves (Direct Type)	OG-G01-A C 1-E21 2 2	C: 20 to 500			1.57	2.8	F-34
		OG-G01-B C 1-E21 2 2	2: 500 to 3000					
	Pressure Control Valves (Sequence Valves)	OQ-G01-P2 1/3-20	1: 115 to 1000 3: 500 to 3000	10.5		1.57	2.4	F-44
	Pressure Control Valves (Counter Balance Valves)	OCQ-G01-A1 1/2-20	1: 115 to 1000 2: 500 to 2000					F-47
		-B1 1/2-20						
	Pressure Switches	OW-G01-P C 1-R**-30 3 3	C: 72 to 500	13		1.57	3.9	F-52
		-W C 1-R**-30 3 3	1: 115 to 1000 3: 500 to 3000				5.7	
		-A C 1-R**-30 3 3	Contact Capacitance AC 125V:5A DC 12V:2.2A DC 24V:1.1A				3.9	
		-B C 1-R**-30 3 3						
Flow Control Valve	Flow Regulator Valve	OY-G01-T-20		13		1.57	2.2	F-55
	Flow Regulator Valves with Check	OCY-G01-P-20	5.8					
	Meter-Out Flow Regulator Valves	OCY-G01-W-Y-20	11.6	13		1.57	2.8	F-55
		-A-Y-20			2.6		F-63	
		-B-Y-20						

G01 Modular Valve Series

Type	Name	Valve Model Number	Pressure Adjustment Range (Check Valve Cracking Pressure) psi		Maximum Flow Rate gpm	JIS Symbol	Height in	Weight lbs	Catalog Page
Flow Control Valves	Meter-in Flow Regulator Valve	OCY-G01-W-X-20	11.6		13		1.57	2.8	F-55
		-A-X-20						2.6	
		-B-X-20							
	Flow Control Valve (compensated)	OF-G01-P20-20		(Control Flow Rate) Differential Pressure 1000: 2.6 to 10.5 Differential Pressure 3000: .13 to 10.5				2.6	F-63
	Meter-out Flow Control Valves (compensated)	OCF-G01-W40-Y-30	(Control Flow Rate) Differential Pressure 1000: 2.6 to 10.5 Differential Pressure 3600: .13 to 10.5			1.57	3.7		
		-A40-Y-30					3.3		
		-B40-Y-30							
	Meter-in Flow Control Valves (compensated)	OCF-G01-W40-X-30				3.7			
		-A40-X-30				3.3			
		-B40-X-30							
Direction Control Valve	Check Valves	OC-G01-P $\frac{1}{2}$ -20 $\frac{3}{3}$			Cracking pressure 1: 5.8 2: 50 3: 72 *For differential circuit	13		1.57	2.2
		T $\frac{1}{2}$ -20 $\frac{3}{3}$		2.6					
		A $\frac{1}{2}$ -21 * $\frac{3}{3}$							
		AP $\frac{1}{2}$ -20 * $\frac{3}{3}$		2.2					
	Vacuum Check Valves	OCV-G01-W-20	2	13					
	Pilot Check Valves	OCP-G01-W $\frac{1}{2}$ (F)-21	Cracking pressure 1: 29 2: 72 (Auxiliary Symbol) Open Valve Ratio Standard: Parent Valve 37% F: Child Valve 6% : Parent Valve 51%	13		1.57	2.6	F-76	
		A $\frac{1}{2}$ (F)-21							
B $\frac{1}{2}$ (F)-21									
Composite Valves	2-pressure Reducing Valves	OGS-G01-P $\frac{C}{1}$ C-K(R)-**22 High pressure side Low pressure side Power supply : C1, C2, D1, D2	C: 29 to 500 1: 115 to 1000 2: 500 to 2000	10.5		3.5	10.5	F-41	
Other	Gauge Modular Blocks	OK-G01-P-(H)-E20		13		1	1.3	F-81	
		-T-(H)-E20							
		-W-(H)-E20							
	2-speed Plates	OB-G01-W-(H)-20		13			1	F-83	
	End Plates	MOB-G01-(H)-10		-		20 1.41	0.3 0.6	F-85	
	Free-flow plate	MOB-G01-A-10	13		1.41	0.6			
		-B-10							
	Base Blocks (Multi-block)	MOB -01X-B*-10	B: A, B ports *: Sequential number from 2 to 6 Single side outlet			-	-	F-90	
		-01Y-W*-10	W: A, B ports Sequential number from 1 to 6 Dual side outlet						
		Sub Plate	MSA-01Y-10 MSA-01Y-T-10	None: Back side outlet T: Side outlet					H-4

G03 Modular Valve Series

Type	Name	Valve Model Number	Pressure Adjustment Range (Check Valve Cracking Pressure) psi	Maximum Flow Rate gpm	JIS Symbol	Height in	Weight lbs	Catalog Page
Solenoid Valves	Solenoid Valves	SS-G03-**-R-**-E21-21 SA-G03-**-** -E21-21		26				D-4 D-16
Pressure Control Valve	Relief Valves (Balance Type)	OR-G03-P 1/3-E50	1: 1000 3: 500 to 3600 (Auxiliary Symbol) V: With vent port	21		2.1	6.8	F-10
		-W 1/3-E50					8.5	
		-A 1/3-E50					6.8	
		-B 1/3-E50					6.8	
		OR-G03-P 1/3-V-J50					6.8	
	Brake Valves (Direct Type)	ORO-G03-W 1/3-J50	1: 115 to 1000 3: 500 to 3600	7.9		2.1	10.5	F-16
		-A 1/3-J50					8.8	
		-B 1/3-J50						
	Direct Relief Valves (Direct Type)	ORD-G03-W 1/3-J50	1: 115 to 1000 3: 500 to 3600	7.9		2.1	8.5	F-20
		-A 1/3-J50					6.8	
		-B 1/3-J50						
	Reducing valve	OG-G03-P C 1-(B)-E51 3	C: 36 to 500 1: 115 to 1000 3: 500 to 3000	21 However, C: 13		2.1	7.9	F-25
		-A C 1-(B)-E51 3						F-34
		-B C 1-(B)-E51 3						
	Pressure Control Valves (Sequence Valves)	OQ-G03-P2 A C-J50 E	A: 36 to 125 C: 125 to 500 E: 500 to 2000	21		2.1	7.7	F-44
	Pressure Control Valves (Counter Balance Valves)	OCQ-G03-A1 A C-J50 E			2.1	F-47		
		-B1 A C-J50 E						
Flow Control Valve	Flow Regulator Valve	OCY-G03 -P -P-H -J50	(Function) H: High differential pressure regulator 14.5	26		2.1	6.3	F-55
	Meter-Out Flow Regulator Valves	-W-Y -W-HY -J51					6.8	
		-A-Y -A-HY -J51					6.6	
		-B-Y -B-HY -J51						

*There is no problem with seals and other parts when mixing these valves with NACHI G03 modular valve design number (J) 30 valves.

*G03 module valve installation bolts
For M6: Design number J50
For M8: Design number 50
For E: 1/4 - 20UNC
Unit has commonality. Also, two J-pins have been inserted diagonally for M6 applications.

Note: G03 series modular valves have two T port locations: one on the A port side T_(A) and one on the B port side T_(B). The port that is used depends on the model number.

G03 Modular Valve Series

Type	Name	Valve Model Number	Pressure Adjustment Range (Check Valve Cracking Pressure) psi		Maximum Flow Rate gpm	ISO Symbol	Height in	Weight lbs	Catalog Page
Flow Control Valve	Meter-in Flow Regulator Valve	OCY-G03 -W-X -J51 -W-HX -J51	(Function) H: High differential pressure regulator 14.5		26		2.16	6.8	F-55
		-A-X -J51 -A-HX -J51						6.6	
		-B-X -J51 -B-HX -J51							
	Flow Control Valve (compensated)	OF-G03-P60-J50		(Control Flow Rate) Differential Pressure 1000: .07 to 15.8 Differential Pressure 3600: .13 to 15.8				6.8	F-63
	Meter-out Flow Control Valves (compensated)	OCF-G03-W60-Y-J50	15.8			2.16	11		
		-A60-Y-J50						10.1	
		-B60-Y-J50							
	Meter-in Flow Control Valves (compensated)	OCF-G03-W60-X-J50	(Volume control flow rate) Differential Pressure 1000: .13 to 15.8 Differential Pressure 3600: .02 to 15.8			2.16	11		
		-A60-X-J50						10.1	
		-B60-X-J50							
Direction Control Valve	Check Valves	1 OC-G03-P 2-J50 3	Cracking pressure 1: 5.8 2: 50 3: 72 *For differential circuit 		26		2.16	5.9	F-69
		1 T 2-J50 3							
		1 -A 2-J50 *							
		1 -AP 2-J50 *							
	Vacuum Check Valves	OCV-G03-W-J50	2.1	26		2.16	7.7	F-69	
	Pilot Check Valves	OCP-G03-W 1/2 (D)-J50	Cracking pressure 1: 29 2: 72 (Auxiliary Symbol) Open Valve Ratio Standard : Child Valve 7% : Parent Valve 49% D : Parent Valve 49%		26		2.16	7.9	F-76
		-A 1/2 (D)-J50							
		-B 1/2 (D)-J50							
Other	Gauge Block	OK-G03-E50		26		2.16	5.0	F-81	
	2-speed Plates	OB-G03-W-(H)-J30		26				F-83	
	End Plates	MOB-G03-J50: For M6 MOB-G03-(H)-50: For M8		-		1.25 (H:58)	1.4 (H:2.5)	F-85	
	Free Flow	MOB-G03-A-J50: For M6 MOB-G03-A-(H)-50: For M8		26		1.25 (H:58)	1.3 (H:2.3)		
		MOB-G03-B-J50: For M6 MOB-G03-B-(H)-50: For M8							
	Conversion plate (For 03/01 conversion)	MOB-G03-AA-50 MOB-G03-AA-J50		13		1.77	5.0		
	Base Blocks	MOB-03-B*-J30	*: Sequential number from 2 to 5 A, B port dual side outlet					F-91	
	Sub Plate	MSA-03-E10 MS-03(X)-E10 MSA-03(X)-T-E10 MS-03(X)-T-E10	Bottom Outlet Bottom Outlet Side outlet Side outlet			-	-	D-9 H-5	

F

Modular Valves

G03 Modular Valve Series Detailed ISO Symbols

Type	Valve Model Number	Detailed ISO Symbols	Type	Valve Model Number	Detailed ISO Symbols
Solenoid Valves	For M6, M8 SS-G03-**-R-**-E21 -21 SA-G03-**-*** -E21 -21		Flow Control Valve	OF-G03-P60-J50	
				OCF-G03-W60-Y-J50	
Pressure Control Valve	OR-G03-P 1/3-E50			OCF-G03-A60-Y-J50	
	OR-G03-W 1/3-E50			OCF-G03-B60-Y-J50	
	OR-G03-A 1/3-E50			OCF-G03-W60-X-J50	
	OR-G03-B 1/3-E50			OCF-G03-A60-X-J50	
	OR-G03-P 1/3-V-J50			OCF-G03-B60-X-J50	
	ORO-G03-W 1/3-E50		Direction Control Valve	OC-G03-P 1/2-J50	
	ORO-G03-A 1/3-J50			OC-G03-T 1/2-J50	
	ORO-G03-B 1/3-J50			OC-G03-A 1/2-J50	
	ORD-G03-W 1/3-J50			OC-G03-AP 1/2-J50	
	ORD-G03-A 1/3-J50			OCV-G03-W-J50	
	ORD-G03-B 1/3-J50			OCP-G03-W 1/2-J50	
	OG-G03-P C 1-(B)-E51			OCP-G03-A 1/2-J50	
	OG-G03-A C 1-(B)-E51			OCP-G03-B 1/2-J50	
	OG-G03-B C 1-(B)-E51		Other	OK-G03-J50	
	OG-G03-P C 1-(B)-V-J51			OB-G03-W-J30	
	OQ-G03-P2 A C-J50 E			MOB-G03-(H)-50	
	OCQ-G03-A1 A C-J50 E			MOB-G03-J50	
	OCQ-G03-B1 A C-J50 E			MOB-G03-A-(H)-50	
Flow Control Valve	OCY-G03-P-J50			MOB-G03-A-J50	
	OCY-G03-W-Y-J51			MOB-G03-B-(H)-50	
	OCY-G03-A-Y-J51			MOB-G03-B-J50	
	OCY-G03-B-Y-J51			MOB-G03-AA-50	
	OCY-G03-W-X-J51			MOB-G03-AA-J50	
	OCY-G03-A-X-J51			MOB-03X-B*-50	
	OCY-G03-B-X-J51			MOB-03X-B*-J50	
				MS-03(X)-30	
				MSA-03(X)-10	
				MS-03(X)-T-10	
				MSA-03(X)-T-10	

G04 Modular Valve Series

Type	Name	Valve Model Number	Maximum Working psi	Maximum Flow Rate gpm	Pressure Adjustment Range (Check Valve Cracking Pressure) psi	JIS Symbol	Weight lbs	Catalog Page
Solenoid Valves	Solenoid Control Valves	DSS-G04-****-R**-21	35MPa 5000	79			33	D-41
Pressure Control Valve	Relief valve	ORH-G04-P $\frac{1}{3-10}$ ₅	35MPa 5000	79	1: 115 to 1000 3: 500 to 3600		15.4	F-10
	Direct Relief Valves	ORH-G04-DW- $\frac{1}{3-10}$ ₅		13.2	1: 115 to 1000 3: 500 to 3600 5: 1000 to 5000		14.3	F-20
		ORH-G04-DA $\frac{1}{3-10}$ ₅						
		ORH-G04-DB $\frac{1}{3-10}$ ₅						
	Reducing valve	OGH-G04-P $\frac{1}{3}$ (B)-10		79	1: 115 to 1000 3: 500 to 3600 (Auxiliary Symbol) B: External drain		17.6	F-25
		OGH-G04-A $\frac{1}{3}$ (B)-10					17.6	F-32
		OGH-G04-B $\frac{1}{3}$ (B)-10						
	Counter Balance Valves	OQH-G04-A1 $\frac{A}{C-10}$ _E		79	A: 36 to 125 C: 72 to 500 E: 290 to 2000		17.6	F-47
		OQH-G04-B1 $\frac{A}{C-10}$ _E					17.6	
Flow Control Valve	Flow Regulator Valves	OYH-G04-P-10	35MPa 5000	79	Check Valve Cracking Pressure 5.8		10.3	F-55
	Meter-in Flow Regulator Valve	OYH-G04-W-X-10		79	Check Valve Cracking Pressure 14.5		14.3	F-55
		OYH-G04-A-X-10					14.3	
		OYH-G04-B-X-10					14.3	
	Meter-Out Flow Regulator Valves	OYH-G04-W-Y-10					14.3	
		OYH-G04-A-Y-10					14.3	
		OYH-G04-B-Y-10					14.3	
	Meter-in Flow Control Valves	OFH-G04-W200-X-10		52.8	Check Valve Cracking Pressure 14.5		24.4	F-63
		OFH-G04-A200-X-10					22.5	
		OFH-G04-B200-X-10					22.5	
	Meter-out Flow Control Valves	OFH-G04-W200-Y-10					24.4	
		OFH-G04-A200-Y-10					22.5	
		OFH-G04-B200-Y-10					22.5	
Direction Control Valve	Check Valves	OCH-G04-P $\frac{1}{2-10}$ ₃	35MPa 5000	79	1: 5.8 2: 50 3: 72		9.9	F-69
		OCH-G04-T $\frac{1}{2-10}$ ₃					14.3	
		OCH-G04-A $\frac{1}{2-10}$ ₃					9.9	
		OCH-G04-AP $\frac{1}{2-10}$ ₃					9.9	
	Vacuum Check Valves	OVH-G04-W-10		79	14.5		14.3	F-69
	Pilot Check Valves	OPH-G04-W $\frac{1}{2}$ (D)-10		79	1: 29 2: 72 (Auxiliary Symbol) Open Valve Ratio Standard : Child Valve 7% : Parent Valve 50% D : Parent Valve 50%		15	F-76
		OPH-G04-A $\frac{1}{2}$ (D)-10						
		OPH-G04-B $\frac{1}{2}$ (D)-10						

The G04 series modular valves do not have an L (DR₂) drain port, so they cannot be used in combination with pressure center type solenoid valves (D).